Reliable online measurement of hydrogen peroxide with DULCOTEST sensors.



Hydrogen peroxide measurement with DULCOTEST sensors: Efficient and reliable determination of the concentration of hydrogen peroxide - can be used in a wide range of applications.

Technical Details

- pH-range of 1-11 (variable), suitable for use at a constant pH value of up to pH 12 (types PER 1, PEROX H2.10 P)
- PER1 and PEROX H-3E sensor types can also be used with contaminated process media
- Maximum operating temperature of up to 50 °C (type PER 1)



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Overview of sensors for hydrogen peroxide

Features	Type PER 1-mA	PEROX H2.10 P	PEROX H3 E
Resistance to chemicals and films (dirt, limescale, surfactants)	yes, exceptions: H ₂ S, sulfides	limited, but resistant to H ₂ S	Improved compared to PEROX H2.10 P
Max. temperature of shaft/diaphragm material	up to 50 °C PVC-C/ silicone	up to 40 °C stainless steel/PVDF	up to 45 °C PVC-U/PET
Transducer	integrated in the shaft	must be attached to the sensor	integrated in the shaft
Temperature correction	integrated in the shaft simple to use	separate Pt 100 rapid temperature correction	separate Pt 100 rapid temperature correction
Measuring range	Standard type: 2,000 ppm Special types: up to 10 %	Switch on transducer 20, 200, 2,000 ppm	VARIOus sensors 10, 50, 200, 500 ppm
Response time as t ₉₀	8 min.	< 45 s	< 45 s
Long-term operation without ${\rm H_2O_2}$	not possible	possible	possible
Cross-sensitivity Free chlorine and peracetic acid	yes	< 5 %	< 5 %
Interference by sulfites	no	< 30 %	< 30 %

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Hydrogen peroxide sensor PER 1-mA

Sensor for the measurement of hydrogen peroxide even in chemically contaminated and polluted water. Available with measuring ranges for medium to very high concentrations

Your Benefits

- Hydrogen peroxide as the measured variable, with measuring ranges from 20 ppm to 100,000 ppm (10%. With > 2%, as special versions) available
- Diaphragm-covered sensor minimises faults caused by changing flow or substances in the water
- Resistance to films of dirt thanks to use of a pore-free diaphragm
- Can be used in wide pH range of 1...11
- Operating temperature up to 50 °C

Measured variable Hydrogen peroxide

Calibration Photometric with manual DT3B photometer

pH-range 1.0...11.0 Temperature 0...50 °C Admissible temperature fluctuation < 0.3 °K/min Response time sensor t_{90} approx. 480 sec

Max. pressure 1.0 bar

Flow DGMa, DLG III: 30...80 I/h

BAMa: 5...60 l/h (depending on design)

Supply voltage 16...24 V DC (2-wire)

Output signal 4...20 mA temperature-compensated, uncalibrated, not electrically

isolated

Selectivity Hydrogen peroxide selective towards sulphite

Cross sensitivity Ozone, chlorine dioxide, peracetic acid, chlorine, bromine

Process integration Bypass: open outlet or return of the sample water into the process

line

Sensor fitting BAMa, DGMa, DLG III

Controllers D1C

Typical applications Cooling and waste water treatment, bleaching processes, H₂O₂

product qualification, water with higher H₂O₂ concentrations of up to

100,000 ppm.

Resistance to Salts, acids, alkalis, surfactants, dirt films, not against hydrogen

sulphide (H₂S)

Measuring principle, technology Amperometric, 2 electrodes, diaphragm-covered

	Measuring range	Order no.
PER 1-mA-2000 ppm	20.02,000.0 mg/l	1022510

Important note: Measuring ranges up to 100,000 ppm on request

Reliable online measurement of hydrogen peroxide with DULCOTEST sensors.

Hydrogen peroxide sensor PEROX H2.10 P-mA

Sensor for measuring hydrogen peroxide without cross-sensitivity to chlorine. It can also be used for fast control processes even with the temporary absence of hydrogen peroxide in clear water in a wide pH range of 2.5...10.

Your Benefits

- Measured variable hydrogen peroxide without cross-sensitivity to chlorine
- Diaphragm-covered sensor minimises faults caused by changing flow
- Fast processes can be controlled through the sensor's rapid response time in conjunction with fast external temperature measurement for temperature correction
- Can be used in wide pH range of 2.5...10
- Reliable measurement even after periods of absence of hydrogen peroxide thanks to pulsed, self-regenerating measuring electrode

Calibration Photometric with manual DT3B photometer

Measuring range 1...20, 10...200, 100...2000 mg/l, switchable

pH-range 2.5...10.0 Temperature 0...40 °C

Admissible temperature fluctuation < 1 °K/min (with external T measurement)

Response time sensor t_{qn} approx. 20 sec

Min. conductivity For measuring range 20 mg/l: $5 \mu S/cm$

For measuring range 200 mg/l: 200 µS/cm

Up to 1,000 mg/l: 500 μ S/cm Up to 2,000 mg/l: 1 mS/cm

Max. pressure 2.0 ba

Flow DGMa, DLG III: 30...60 I/h

BAMa: 5...100 l/h (depending on design)

Supply voltage 16...24 V DC (three-wire system)

Output signal 4...20 mA not temperature-compensated, uncalibrated, not

electrically isolated

Selectivity Hydrogen peroxide selective towards free chlorine

Process integration

Bypass: open outlet or return of the sample water into the process

line

Sensor fitting BAMa, DGMa, DLG III

Controllers DAC, D1C (without temperature correction)

Typical applications Exhaust air scrubbers, treatment of clear and chemically

uncontaminated water, controls with the necessary very short

response times

Resistance to Salts, acids, lyes, surfactants.

Measuring principle, technology amperometric, 2 pulsing electrodes, diaphragm-covered

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H ₂ O ₂ sensor PEROX-H2.10 P	792976
PEROX transducer V1 for D1Ca	1034100
PEROX Transducer V2	1047979

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Hydrogen peroxide sensor PEROX H 3E-mA

Sensor for the measurement of hydrogen peroxide without cross-sensitivity to free chlorine peracetic acid. Suitable for use with fast control processes, even in moderately contaminated water, and for reliable measurement from 0.2 ppm H_2O_2

Your Benefits

- Measured variable hydrogen peroxide without cross-sensitivity to free chlorine and peracetic acid
- Sensitive measuring range from 0.2 mg/l
- Fast processes can be controlled through the sensor's rapid response time in conjunction with fast external temperature measurement for temperature correction
- Reliable measurement even after periods of absence of hydrogen peroxide thanks to pulsed, self-regenerating measuring electrode
- Low measuring range provided by a system containing 3 electrodes
- Membrane-covered sensor minimises faults caused by changing flow
- An integrated transmitter and the signal cable's plug-in connector make for an easy installation

Measured variable Hydrogen peroxide

Calibration Photometric with manual DT3B photometer

pH-range 2.5...8.0 Temperature 0...45 $^{\circ}$ C

Admissible temperature fluctuation < 1 °K/min (with external T measurement)

Response time sensor t_{90} < 45 s

Electrolytic conductivity 0.05...50 mS/cm

Flow DGMa, DLG III: 30...60 l/h

BAMa: 5...100 l/h (depending on design)

Supply voltage 16...24 (two-wire technology) V DC

Output signal 4...20 mA not temperature-compensated, uncalibrated, not electrically

isolated

Electrical Connection via a 4-pin plug on the sensor via an open-ended signal cable on the unit
Selectivity Hydrogen peroxide selective to free chlorine, peracetic acid, sulphite
Process integration Bypass: open outlet or return of the sample water into the process line

Sensor fitting BAMa, DGMa, DLG III

Controllers DAC, D1Cb (without temperature correction)

Typical applications Swimming pool, plant irrigation water, chlorine elimination. Can also be

used for moderately contaminated water, controls with the necessary

short response times and low $\rm H_2O_2$ concentrations

Resistance to Salts, acids, alkalis, surfactants, dirt films

Measuring principle, technology amperometric, 3 pulsing electrodes, diaphragm-covered

	Measuring range	Order no.
PEROX H-3E-10ppm	0.2010.0 mg/l	1058563
PEROX H-3E-50ppm	1.050.0 mg/l	1105779
PEROX H-3E-200ppm	5.0200 mg/l	1105778
PEROX H-3E-500ppm	10500 mg/l	1117570